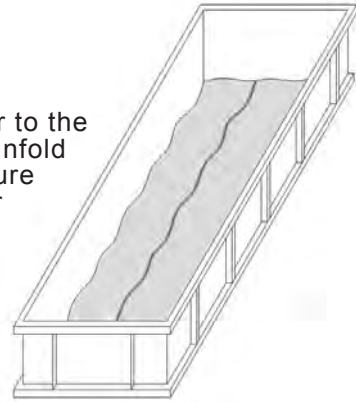


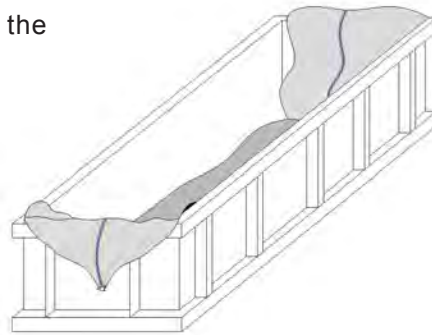
PACTEC

RAILPAC INSTALLATION INSTRUCTIONS

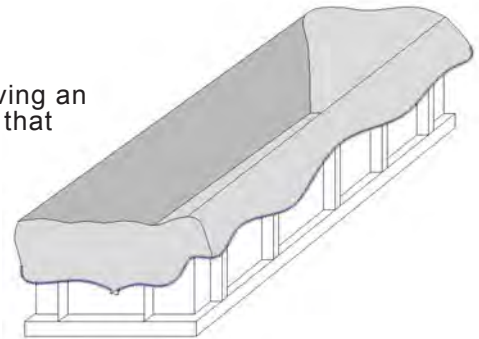
Step 1. Center the folded liner at one end of the railcar. Unfold the liner to the opposite end, ensuring that the liner is evenly centered in the railcar. Unfold the width toward the sidewalls, while keeping the zipper centered. Secure each end of the liner by aligning the defined bottom corners of the liner with the respective container corners.



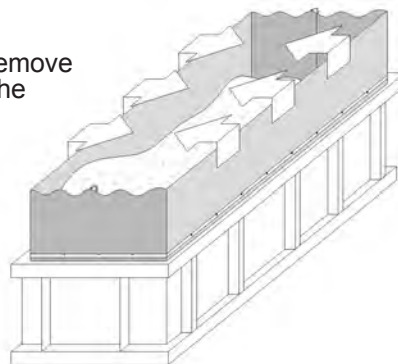
Step 2. Pull the top layer of the liner over the end walls allowing it to hang over the walls approximately 5-6 feet.



Step 3. Pull the top layer of the liner up and over the sidewalls leaving an equal external overlap around the perimeter of the railcar. Be sure that the grommeted webbing is in alignment with the top edge of the railcar. Additionally, you can secure the liner in place by attaching bungee cords to the grommets on the liner and to the outer walls of the railcar.



Step 4. Once the materials have been loaded, remove all bungee cords or straps securing the liner to the outer walls. Pull the liner's sidewalls up and toward the center of the railcar.



Step 5. Locate the zipper pull and zip the liner closed. When zipping the liner, be sure that the teeth of the zipper are aligned properly. Next, fold the ends of the zipper toward the center of the liner so that they lay flat on top of the liner. Next, locate the straps attached to the grommets. Connect the straps to the grommets on the opposite side of the liner using a criss-cross method as shown. The straps on both ends should go through the loops that are attached to the ends of the zipper. See picture. Cinch the straps and buckles tightly across the width of the container to secure the liner. Finally, verify that the zipper is closed properly and that the straps are secure.

